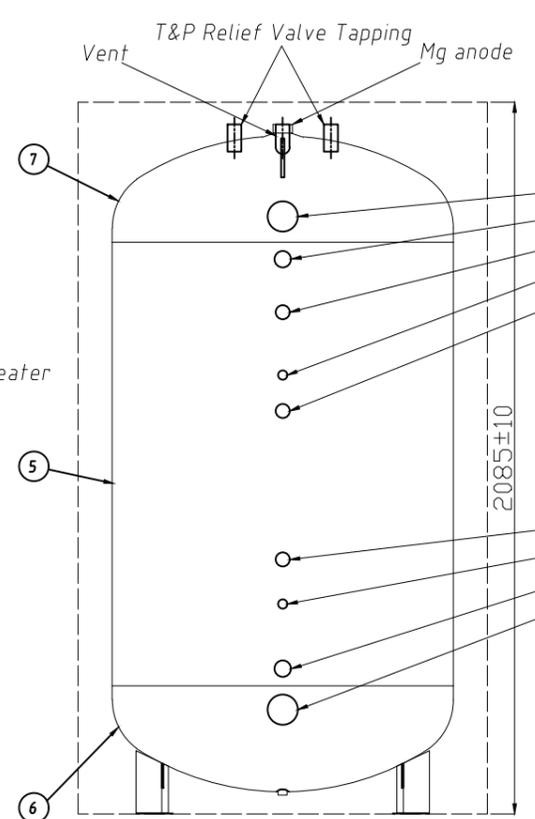
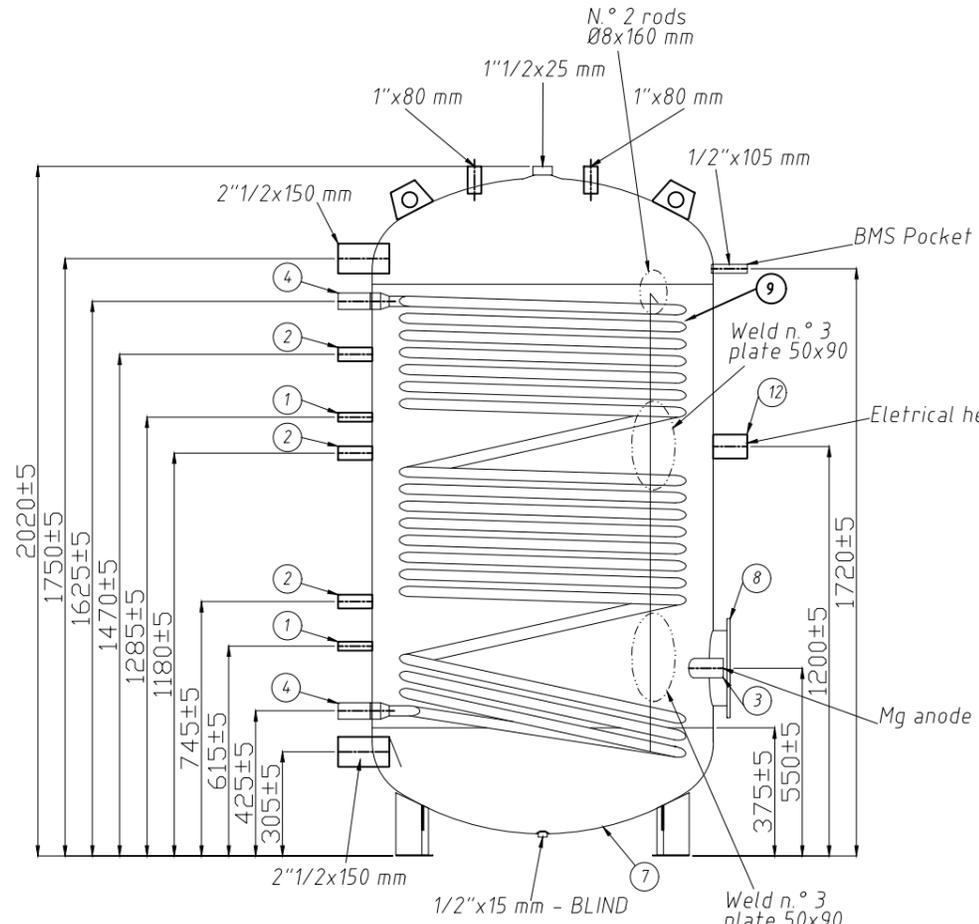
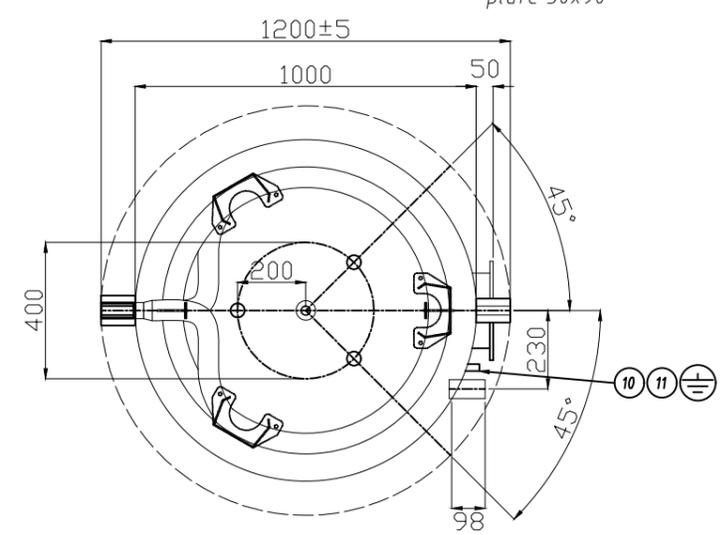
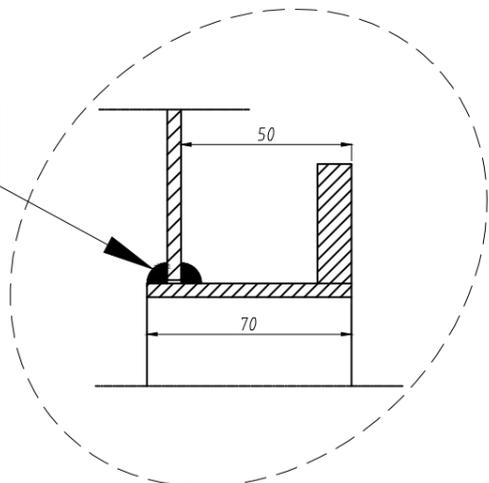


Flange Welding Detail



TO BE WELDED ON BOTH SIDES TO REMOVE EDGE BY MEAN OF WELDING FOR OPTIMIZING INTERNAL TREATMENT



SERBATOIO REALIZZATO SU SPECIFICHE DEL CLIENTE
STORAGE TANK REALIZED ON CUSTOMER SPECIFICATIONS
BALLON REALISE SUR SPECIFIQUE DU CLIENT

POS.	DESCRIPTION:	MATERIAL:	Q.TY:	CODE:	REVISIONS:
14					
13					
12	Internal thread 2"x105 mm	S235JR	1	91710710	
11	Screw M6x10 mm	S235JR	1	98120010	
10	Nut M6x30 mm	S235JR	1	98610001	
9	Lower coil 8 sq. mt with 1"1/4 conn.	DD12	1	91560026	
8	Flange Ø290/220mm	S235JR	1	91C10016	
7	Upper Semifinished	DD12/S235JR	1	F02A54S3819	
6	Lower Semifinished	DD12/S235JR	1	I02A54S3819	
5	Metal sheet 3128x1300x4.0/10 (3128x14.00x4.0/10)	DD12	1	912S3819 91120509	
4	Internal thread 1"1/4x95 mm	S235JR	2	91710480	
3	Internal thread 1"1/2x105 mm	S235JR	1	91710630	
2	Internal thread 1"x105 mm	S235JR	3	91710345	
1	Internal thread 1/2"x105 mm	S235JR	2	91710130	

TESTING PRESSURE IS ONE AND A HALF OF WORKING PRESSURE					
EFFECTIVE CAPACITY (LT.):	PRIMARY CAPACITY (LT.):	PRIMARY WORKING PRESSURE (BAR):	SECONDARY CAPACITY (LT.):	SECONDARY WORKING PRESSURE (BAR):	WEIGHT (KG):
1300	...	8	315

ALL RIGHTS RESERVED. THIS DRAWING IS NOT TO BE GIVEN TO THIRD PARTS WITHOUT OUR WRITTEN AUTHORIZATION					
MATERIAL:	TREATMENT:	DESCRIPTION:			
S235JR / DD12	SMALGLASS	PROSTOR SC 1500			
FIRST ANGLE PROJECTION:	DESIGNER:	Commercial Hot Water Solutions Ltd.		DATE CREATED:	
	D. MATTIOLI			31-08-17	
DIMENSIONS IN MILLIMETERS	CHECKED:			CODE:	
TOLERANCES NOT SHOWN:	G. ZENARI	B01A54S3819			
EN 22768-1 - V	CHECKED:				
	...				

Changed 1"1/2 connection in axis with flange to 2" on request of client (F. Perina) 17-12-20
Created drawing 31-08-17